

AUTOMATIC PACKAGE PROCESS FOR A CARD AND PACKAGE FOR A SMALL CARD

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ABSTRACT OF THE INVENTION

An automatic package process for a card comprises stamping a metal belt to form two shells without leaving from the
10 metal belt, injection molding two plastic frames onto the metal shells, respectively, and combining the plastic frames together to form a case. A package for a small card comprises two metal shells each having a thickness not larger than 0.15 mm, several stakes thereon and an inner surface coated with an insulator film
15 thereon, and two plastic frames having a thickness not larger than 0.7 and 1.4 mm, respectively, injection molded onto the metal shells and embedding the stakes thereon, wherein the plastic frames are combined together by a glue or sonic welding.